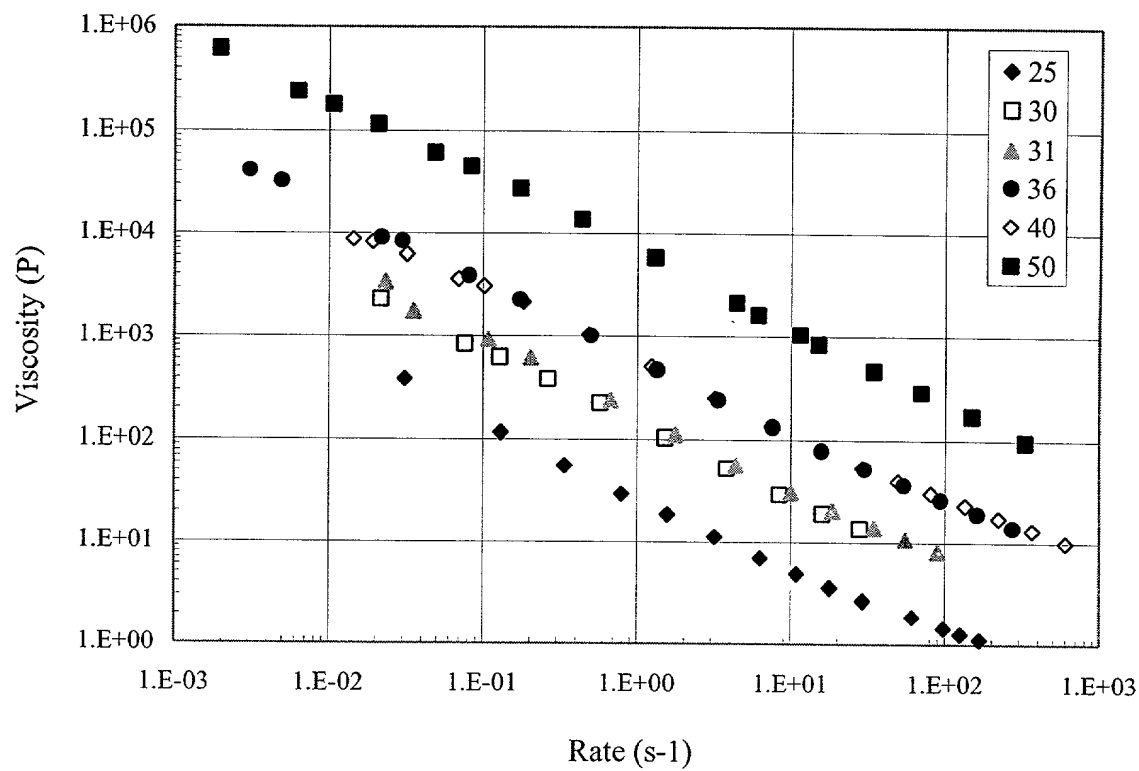


Figure 1. Soy Hydrolysate Viscosity vs. Shear Rate



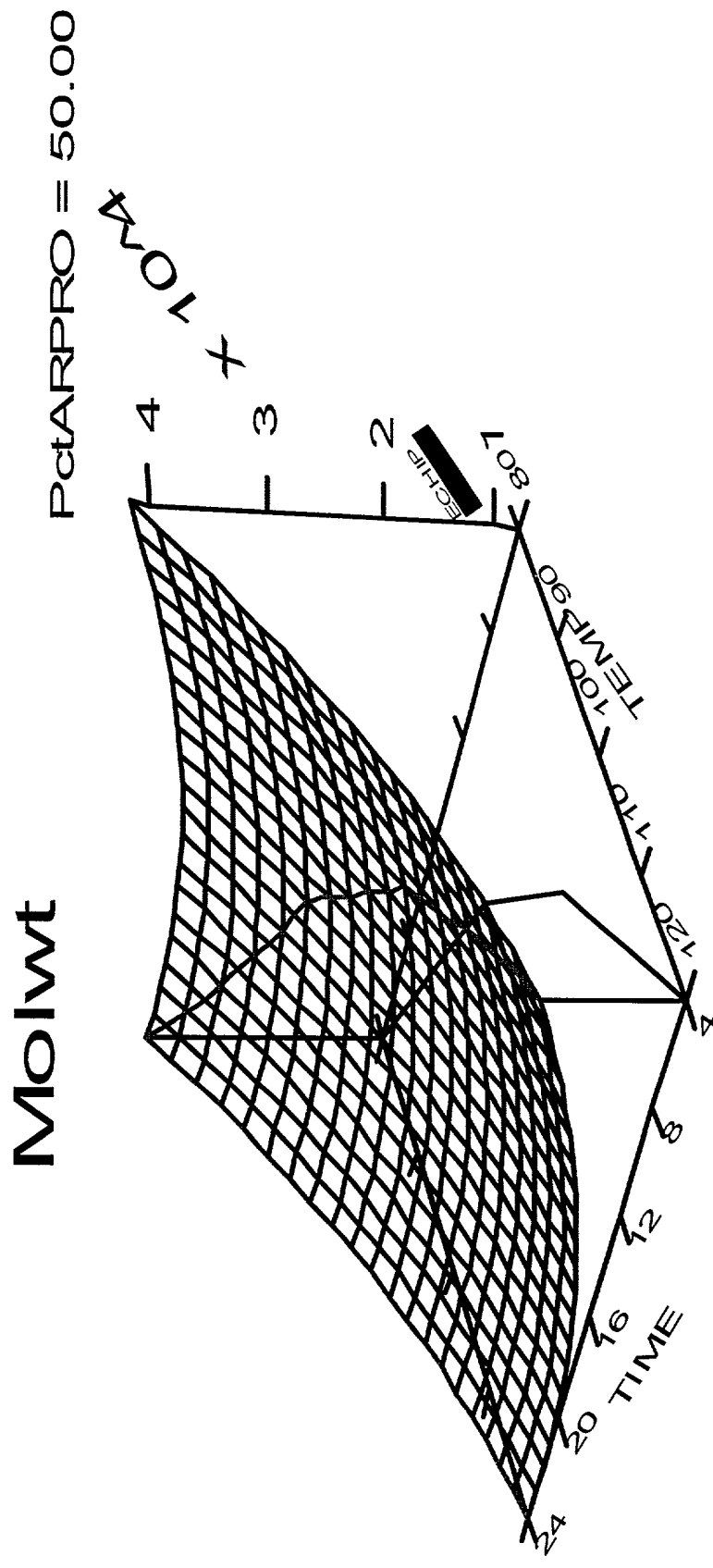


Figure 3. Total Amine Level of Hydrolysate vs. Time and Temperature of Hydrolysis

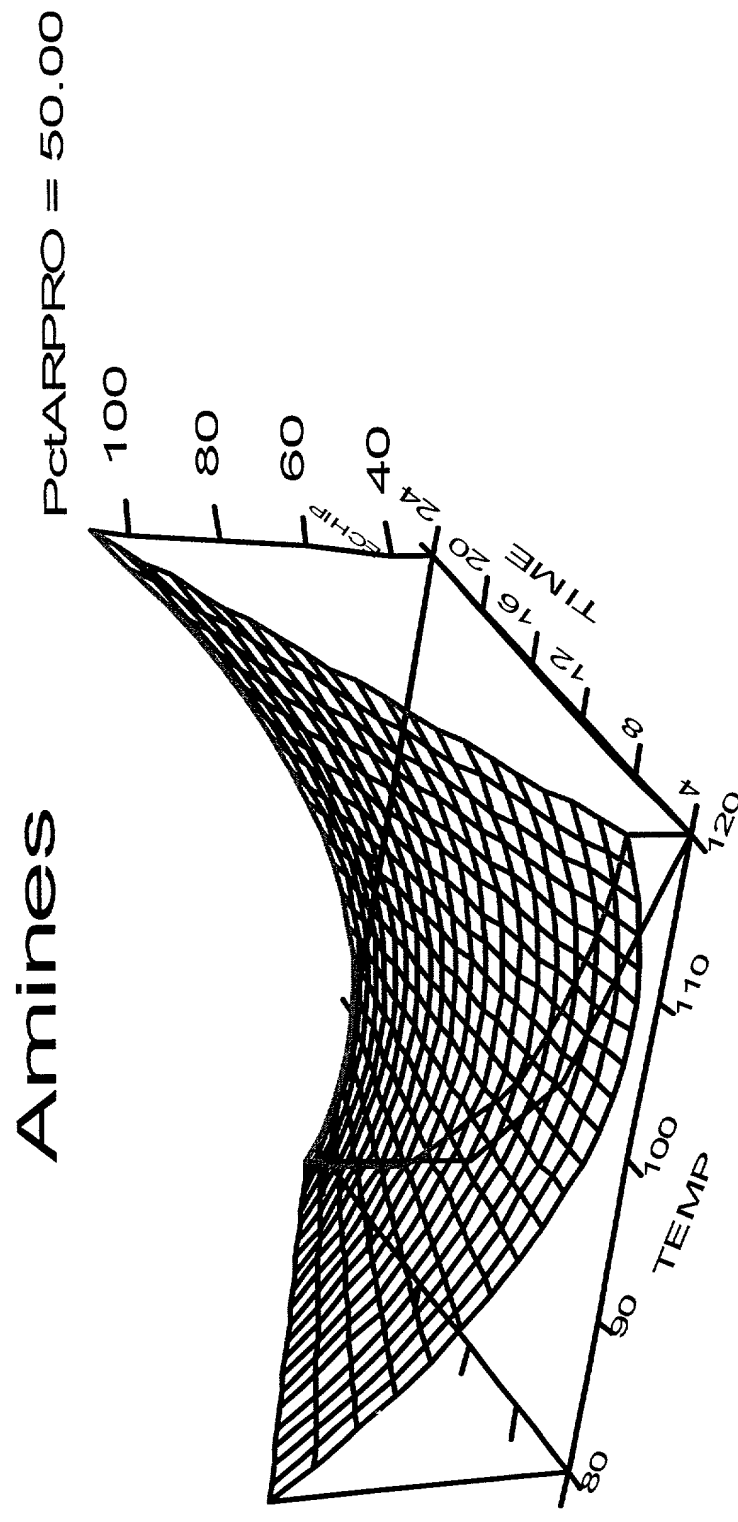


Figure 4. Process Variables vs. Board Properties

